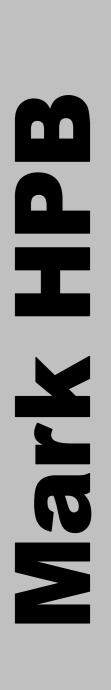
User Manual HPB





Revision software: R_7.xx

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WARNING:

Please read carefully following instructions for installation and use before starting your work with a new balance. A use of the instrument different from the one mentioned in this manual does not grant product safety anymore.

1. Positioning the instrument

1.1 Preface

Balances with resolutions 0.1mg and 0.01mg are instruments of high sensitivity and precision. To achieve reliable and accurate results it is fundamental to install the instrument in a suitable environment to meet the requirements necessary to ensure its proper functioning.

1.2 Place recommended to install the instrument

Choise of the correct placement of the instrument is fundamental to ensure optimal and precise operations.

For optimum weighing it is necessary to respect the following criteria:

- TYPE OF ENVIRONMENT

- Place the balance in a corner of the room to minimize vibrations.
- Place the balance in a secluded location: not put it near doors to prevent air drafts.
- Avoid places with many persons: every person who is close generates a draft of air.
- Protect the balance from an air conditioner or ventilation fans and other electronic devices with fans (eg. Computer or other laboratory instruments).
- Keep the room temperature as constant as possible, at a value between 15 and 30 ° C. You must use a conditioner (but leave the speed of the fan to a minimum to avoid eccesive air drafts).
- Keep the humidity where balance is used as constant as possible, it should be between 40% and 65% of moisture.
- Place the balance away from heat sources, eg heaters, light bulbs (use tubular lamps), windows (the warmth of the sun's rays can filter out the window and may affect the weighing result).

- TYPE TABLE

- The table must be **stable**: must not sag during lean of the instrument (eg. Laboratory bench or marble / granite counter top).
- Must be as anti-magnetic and anti-static as possible.
- Must be reserved to the balance.
- Place the balance as close as possible to the table legs because there are less vibrations rathern than in the middle of the table.

2. Recommendations for a correct use of the instrument

2.1 Preface

To obtain accurate and repeatable weighing pay attention to the following.

2.2 First power on

- THE FIRST TIME THAT YOU CONNECT THE BALANCE TO THE MAINS, BEFORE USE, WAIT AT LEAST 12 HOURS TO ENSURE THE WARM-UP OF THE INSTRUMENT.
- For a correct use of the instrument never disconnect the balance from the mains.
 If you want to turn it off, use the ON / OFF button to put it in **Stand-by** (in this way it is not necessary to wait each time the warm up time).

2.3 Using the Balance

- Level the balance. It is fundamental always to level properly the instrument: regularly check that the air bubble is at the center of the level. Help with block-feet to always ensure the correct leveling of the balance.
- Load the sample to weigh always in the center of the plate to avoid possible errors.
- Open the glass doors of the cabinet as less as possible and use the tweezers to load/unload the samples to be weighed.
- Pay attention to possible Static charges that may be generated due to containers with materials of low electrical conductivity or due to dry air with less than 40% moisture. Electrostatic charges can alter the results of the weighings. It is recommended to use the Ion-A15 to eliminate static charges present on any substances to be weighed or that have accumulated on the instrument.
 - Because of static charges the results of weighings are always different, the balance is not repeatable.
- Pay attention to dynamic push: a big temperature difference between the sample to be weighed and the weighing chamber creates air drafts along the samplel. A colder object appears heavier while a warmer object lighter, this effect is reduced when it is reached the thermal equilibrium between sample and weighing chamber.
- With the dynamic push you will get results that **move in one direction** depending on whether the material is colder or warmer.

- Pay attention to substances that can Evaporate (alcohol) or Absorb humidity (silicon gel). Because of these types of materials weight may vary constantly in one direction.
- Be careful to Magnetic materials: magnetic objects will attract each other, the force that results are wrongly interpreted as a load.
- With magnetic materials the weighing results are hardly repeatable, the indication remains stable but weighing result provides different results.

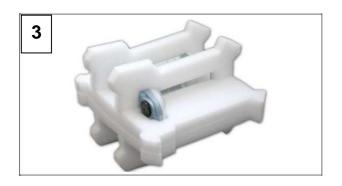
2.4 Care and cleaning of the balance

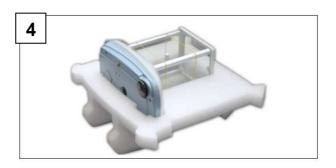
- Before cleaning, remove all removable parts (eg. Plate, underplate).
- To clean the weighing chamber, the plate, the glasses and the other parts please use an **antistatic** liquid (do not use cloths that can leave fragments).

3. Unpacking / Packing









- After opening the box from upper side you can find accessories box containing: User manua, Pan, Pan Support, Antiventilation ring, Power Supply, Power Supply Box. Operate on a flat surface so that removal of protection foam is easier.

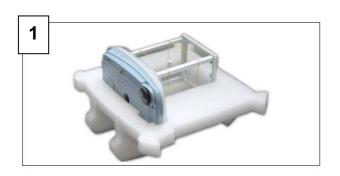
N.B. Keep all packing parts in case of balance return.

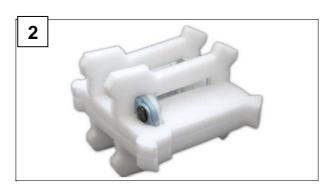
Always use original packing in case of balance return to assistance centre to avoid damages to the instrument. Please note following procedures.

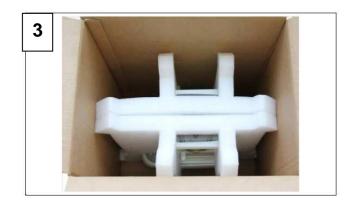
- Before re-packing, remove all movable objects and put them in the accessories box.



- Following this sequence, re-pack the balance inside its own box:



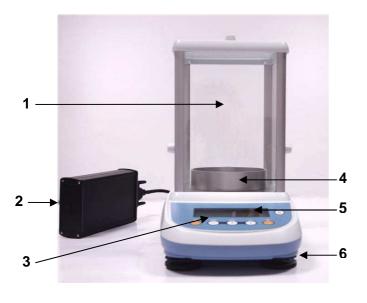




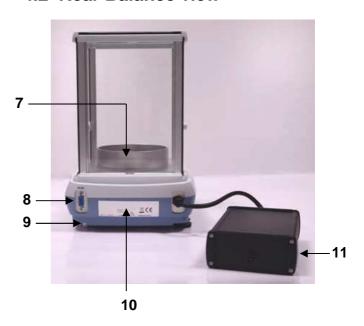


4. Balance Overview

4.1 Front Balance view



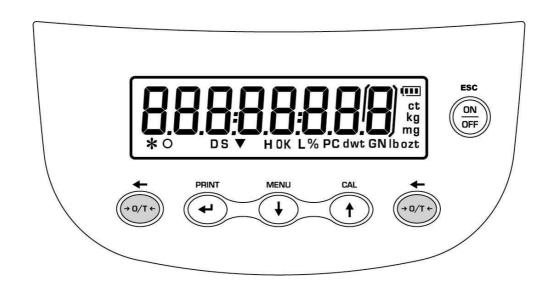
4.2 Rear Balance view

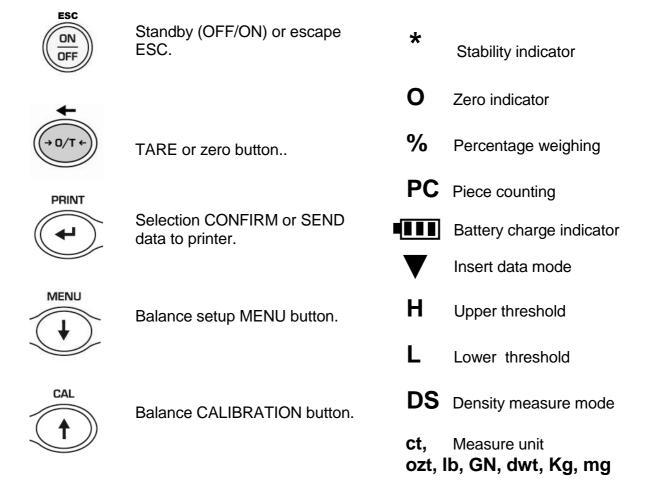


- 1 Draft windshield
- 2 Electronics box
- 3 Function keys
- 4 Antiventilation ring
- 5 Display LCD
- **6** Adjustable front foot

- 7 Level bubble
- **8** Connector 9 poles (pin) female for interface RS232 for printer PC
- 9 Rear fixed foot
- **10** Label with balance model and serial number
- 11 Power socket

5. Keyboard and display





6. Operating

6.1 Components location



- As a first step place **Pan Support (1)** on balance cone
- Lay **Weighing Pan (2)** on pan support and check the pan is placed properly.

N.B. Scales with capacity 0,01mg on the **Pan Support** and the **Weighing Pan** is in **one piece**:



- Put Antiventilation ring (3)

6.2 Connection balance and electronic box



- Insert plug connection cable into jack of electronic box.
- Fix the connector screwing the two side screws.

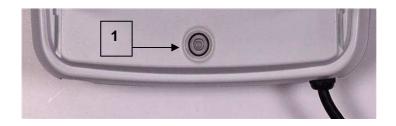
6.3 Connection between power supply and electronics box



- Connection to network is made through an external power supply.
- Insert power supply connector in DC plug placed on electronics box.
- Use ONLY power supply provided with the balance.

6.4 Balance levelling

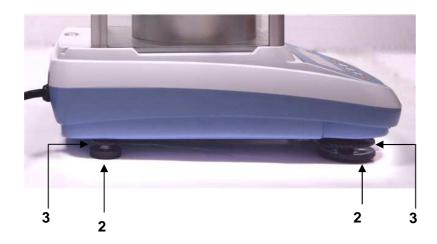
- **Level** the balance with level bubble, adjusting it (**2**) until the air Bubble is placed at the centre of the indicator (**1**).



- Adjust the balance according to the level bubble:

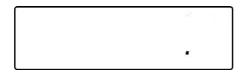
Lift the balance → rotate front feet clockwise **Lower** the balance → rotate feet anticlockwise

- Once level bubble is properly placed using adjusting feet (${\bf 2}$), lock them screwing the disk Foot-locking (${\bf 3}$)



7. Switch on

After connecting the balance to power supply, an autodiagnosis of electronic circuits is automatically effected, ending with stand by indication



Balance Warm-up: Wait 8 hours from switch on for warm up

It is suggested to never disconnect the balance from power socket and use ON/OFF key to put the instrument in standby mode until end of work.

From "STAND BY" mode: to bring the balance back to working conditions, press ON/OFF key.



It is recommended not to drop heavy objects on balance pan, to avoid damage of the instrument.

Electronic balance effects mass measurings using gravity (g). Differences in geographical areas e in altitude change gravity acceleration (g).

Therefore, to get precise measurings, balance has to be adjusted to environmental conditions. This adjusment is accomplished through calibration function.

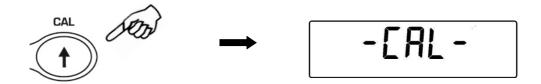
It is needed to calibrate the balance every time it is moved to another place.

8. Calibration

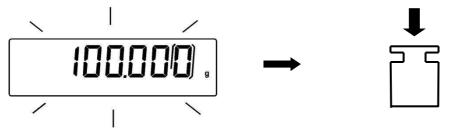
8.1 External calibration

Calibration is accomplished by pressing CAL button.

1. Press CAL button when pan is empty, dashes are displayed on the display.

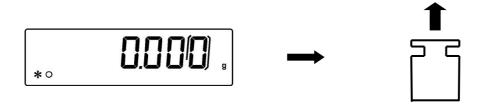


2. When calibration weight value starts to flash, load the weight on the pan.



- 3. The display will stop flashing, indicating calibration weight value.

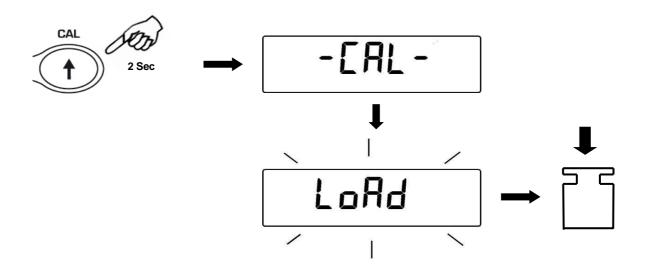
 Once the calibration is effected will be shown the value of the calibrated weight and the current unit of measure.
- 4. Unload calibration weight from the pan.
 The balance is ready for weighing operations.



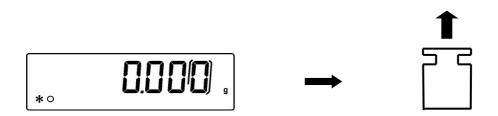
NOTE: if there is interference during calibration process, an error message will be displayed.

Moreover, it is possible to calibrate the balance with a calibration weight higher than the one set by default:

 Press and keep CAL button pressed with empty pan until the acoustic alarm stops, then release the button. On display it will be visualized the string "-CAL-", followed by flashing string "LOAD".



- 1. Load on the pan a weight equal higher or lower than default calibration weight; the balance will recognize it as valid weight if equal or higher than calibration weight as long as it is a whole number in comparison with the most meaningful digit of calibration weight.
 - e.g.: if calibration weight is 200g, it will be possible to calibrate the balance with values from 100g 200g, 300g, 400g up to the highest limit of balance weighing range.
 - The message "LOAD" on display will stop flashing. Once calibration has been effected, the value of calibrated weight will be displayed.
- 2. Unload calibration weight. The balance is ready for weighing operations.



NOTE: if there is interference during calibration process, an error message will be displayed.

Periodically check the calibration of the scale.

8.2 Internal calibration

In these balance models there are 4 calibration modes:

From display zero condition, press and keep pressed the **MENU** button until the acoustic alarm gets mute, then release the button. The message "**unitS**" will be visualized on display, press then **MENU** button until you visualize "**Calib**" on display. Press **PRINT** to confirm.

1. Select the calibration mode you wish by pressing **MENU** button in sequence:

AUT-CAL: auto calibration
 I-CAL: internal calibration*
 E-CAL: external calibration*
 TEC-CAL: technical calibration*

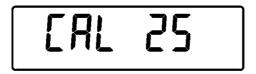


- Press PRINT button to confirm "AUT-CAL", "I-CAL", "E-CAL".
 To confirm "TEC-CAL" keep pressed the PRINT button until the acoustic alarm gets mute.
- After selection, the balance returns to calibration menu. Press and keep pressed **MENU** button until the acoustic alarm gets mute, then release the button. Balance is again ready for weighing operations.

8.2.1 Autocalibration (AUT-CAL)

The balance self-calibrates when the temperature variation exceeds the factory preset value and at factory preset time intervals, through the internal reference mass, and <u>only if</u> the balance pan is empty.

When the balance needs to perform the Automatic calibration, the display will show the following message:



A 25-seconds countdown will start during which you can decide if:

 Stop the automatic-calibration procedure by pressing the "ON/OFF button that will be delayed of 5 minutes

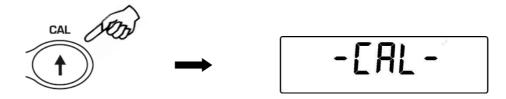
or

Let the countdown finish so that the automatic calibration starts

Note: during the countdown do NOT load nothing on the plate!

In this mode, it is also possible to carry out the calibration with the internal reference mass by pressing the **CAL** button at any moment, first ensuring that no weight is loaded on the plate.

 Press CAL button with empty pan.
 The message "CAL" will be displayed and balance calibration will be effected automatically.



2. At the end of calibration, balance returns to normal weighing conditions.



If calibration is not finished due to vibrations or air flows, then the message "CAL bUt" is displayed. Press again CAL button. If the problem repeats then select external calibration and contact the product supplier.

8.2.2 Internal calibration (I-CAL)

The balance calibrates itself with internal reference mass **ONLY** on user command by pressing **CAL** button.

Before effecting internal calibration, be sure that there's no weight loaded on the balance pan.

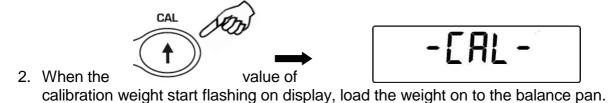
8.2.3 External calibration (E-CAL)

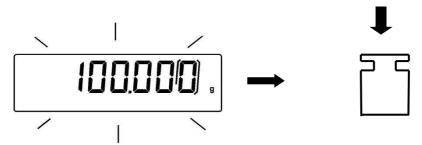
The balance is calibrated through an external reference mass (**NOT** provided with models with internal calibration).

8.2.4 Technical calibration (TEC-CAL)

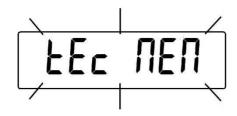
This function allows storing the value of internal reference mass whenever checking or assistance actions require it.

1. After having selected the **TEC-CAL** calibration mode, press **CAL** button at empty pan. It will be displayed "CAL".





- 3. Wait the acoustic alarm and that the displayed calibrated weight value stops flashing, then unload the weight from balance pan.
- 4. When string "0.000" is displayed continuously, then press and keep pressed the PRINT button. This starts the internal weight value automatic acquisition and store. During the acquisition cycle, the display will show "TEC-MEM".



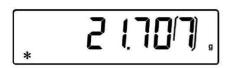
- 5. After having stored the value of internal calibration weight, balance returns to normal weighing conditions.
- 6. Return to calibration menu as described at paragraph 6.2 and set the desired calibration mode: internal, automatic or external.



<u>ATTENTION</u>: this procedure must be effected only using E1-class reference masses.

9. Tare function

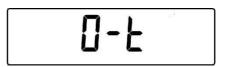
1. Load the container on the pan. The display will show the weight.





2. Press O/T button. "O-t" string will be displayed





3. After reaching stability, the value "**0.000**" will be displayed. If the stability is not reached (due to air flows or vibrations or other disturbs) the dashes will remain displayed.



4. Load the objects to weigh in the container. Read net weight value on display.

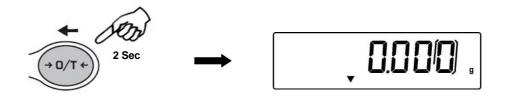




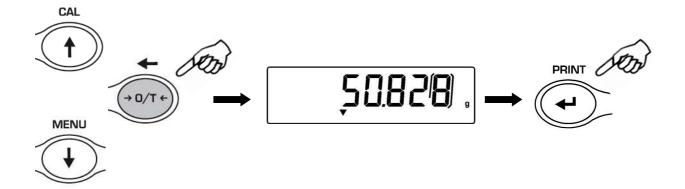
9.1 Manual tare function

This function allows to insert manually the tare values.

- 1. Press and keep pressed the **O/T** key whit no objects on the weighing pan until the beep alarm stops, then release the key.
- 2. Will be shown on the display the following string:



3. Insert now the desired tare value using the keys **CAL** and **MENU** for increase or decrease the value, and press the **O/T** key for skip to the following digit. During the value insert mode, if keep pressed the **O/T** key is possible to delete the inserted value.

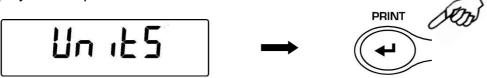


4. Press **PRINT** key to confirm the value inserted.

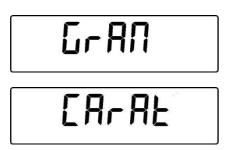
10. Weight units (uniTS)

It is possible to select the weight unit that balance will use to display weight.

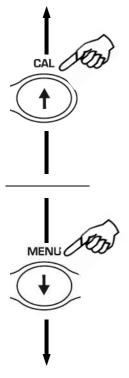
1. From display zero condition press and keep pressed the **MENU** button until the acoustic alarm gets mute, then release the button. The message "**unitS**" will be displayed then press **PRINT** to confirm.



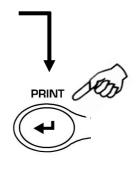
2. It will be displayed "**GRAM**" unit. Pressing now the **MENU** or **CAL** button, it will be possible to scroll forward or backward the weight units menu.



3. Press PRINT button to confirm or MENU button to shift to the other weight unit.



SYMBOL	UNIT	CONVERSION FACTOR 1g =
GrAM	GRAM	1.
MiLLi Gr	MILLIGRAMMES	0.001
CArAt	CARAT	5.
OuncE	ONCE	0.035273962
Pound	POUND	0.0022046226
PEnn.	PENNYWEIGHTS	0.643014931
OuncETr.	ONCE TROY	0.032150747
GrA in	GRAIN	15.43235835
tAEL Hon	HONG KONG TAEL	0.02671725
tAEL SGP	SYNGAPORE TAEL	0.02646063
tAEL roc	R.O.C. TAEL	0.0266666
MoMME	MOMME	0.2667

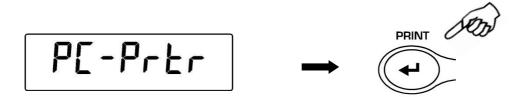


- 4. After having selected the desired weight unit, press the **MENU** button to go to next parameter or **CAL** button to return to previous.
- 5. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm gets mute, then release the button. The balance returns to normal weighing conditions.

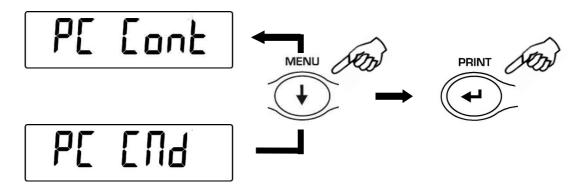
11. PC communication setting (PC-Prtr)

Connect the balance to PC with proper cable

 From zero display condition press and keep pressed the MENU button until the acoustic alarm gets mute, then release the button. It will be displayed the string "unitS", then press the MENU button until it is displayed "PC-PRTR" message then confirm by pressing PRINT button.



 Press the MENU button until the "PC cont" is displayed to choose continuous print or "PC CMd" to choose print to PC at user command, then press the PRINT button to confirm the choice.



- 3. After having selected the desired transmission mode, press the **MENU** button to go to next parameter or the **CAL** button to go to previous.
- To escape from parameters setup menu, press the MENU button until the acoustic alarm gets mute, then release the button. The balance returns to normal weighing conditions.
- 5. The balance returns to normal weighing conditions sending the data continuously or at user command.



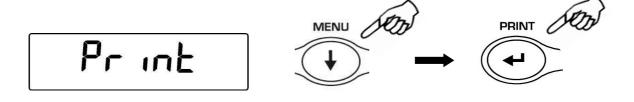
12. Printer serial communication selection (PC-Prtr)

Connect the balance to the printer using the proper cable

 From zero condition on display, press and keep pressed the MENU button until the acoustic alarm gets mute, then release the button. The message "units" will be displayed, then press MENU until you read the message "PC-PRTR" on display and confirm pressing PRINT button



- 2. To select the data print mode, press **MENU** until the message "**PRINT**" is displayed or "**TLP50**" if you want to connect the TLP50 printer for printing on labels or on paper with date and time.
- 3. Press **PRINT** to confirm.



- 4. After having selected the data print mode, press **MENU** button to go to next parameter or **CAL** button to go to previous one.
- 5. To escape from parameters setup menu, press **MENU** button until the acoustic alarm gets mute, then release the button. The balance returns to normal weighing conditions, ready to transmit data each time the **PRINT** button is pressed.

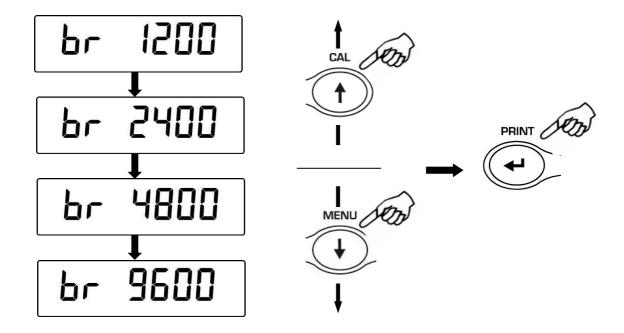


13. Transmission speed selection (bAud rt)

 From zero condition on display, press and keep pressed the MENU button until the acoustic alarm gets mute, then release the button. The message "unitS" is displayed, then press MENU button until the message "BAUD RT" is displayed and confirm by pressing the PRINT button.



 Select serial data transmission speed (1200-2400-4800-9600 baud). Pressing MENU or CAL buttons it will be possible to scroll forward or backward trough the different transmission speeds, then confirm your choice by pressing PRINT button.



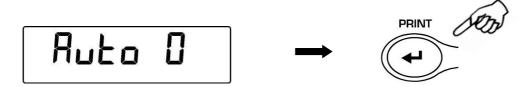
- 3. After having selected the transmission speed you wish, press the **MENU** button to go to next parameter or **CAL** button to go to previous one.
- 4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm gets mute, then release the button.
- 5. The balance will return to standard weighing conditions.



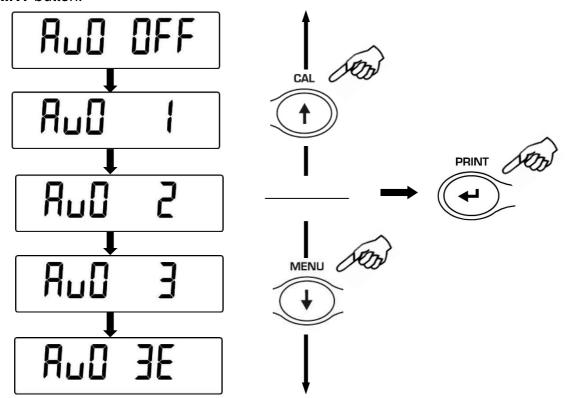
14. Autozero function (Auto 0)

Autozero is an automatic correction of a possible zero drift.

- Au0 OFF = autozero disabled
- Au0 1 = soft autozero
- Au0 2 = medium autozero
- Au0 3 = heavy autozero
- Au0 3E = heavy autozero over all range
- From zero condition on display, press and keep pressed the MENU button until the
 acoustic alarm gets mute, then release the button. The message "unitS" is displayed,
 then press MENU button until the message "AUTO 0" is displayed, then press PRINT to
 confirm.



2. Pressing **MENU** or **CAL** button it will be possible to scroll forward or backward through the different autozero levels, select the one you wish and confirm it by pressing the **PRINT** button.

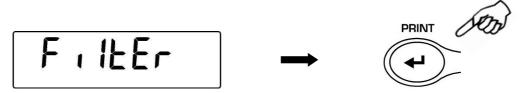


- 3. After having selected the autozero level you wish, press the **MENU** button to go to next parameter or **CAL** button to go to previous one.
- 4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm gets mute, then release the button.
- 5. The balance will return to standard weighing conditions.

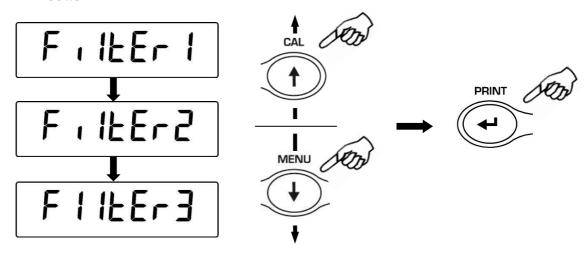
15. Filters selection (FiltEr)

It is possible to adapt the balance to the different environment conditions thanks to the selection of three filters:

- FILTER 1: proportion of ingredients condition
- FILTER 2: stable conditions
- FILTER 3: unstable conditions
- From zero condition on display, press and keep pressed the MENU button until the acoustic alarm gets mute, then release the button. The message "unitS" is displayed, then press MENU button until the message "FILTER" is displayed then confirm it by pressing the PRINT button.



Pressing MENU or CAL button it will be possible to scroll forward or backward the different filtering levels, select the one you wish and then confirm it by pressing the PRINT button



- 3. After having selected the filtering level you wish, press the **MENU** button to go to next parameter or **CAL** to go to previous one.
- 4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm is over, then release the button.
- 5. The balance will return to standard weighing conditions.

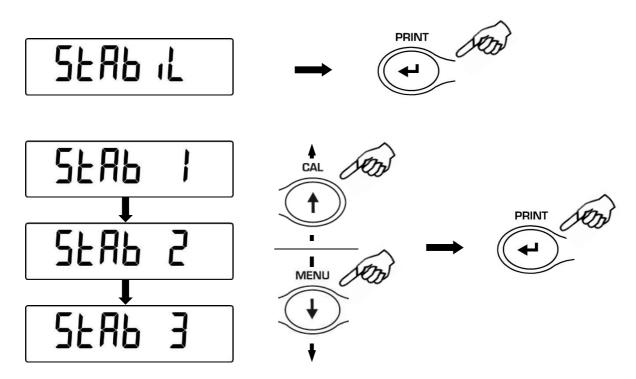


NOTE: It is suggested to use FILTER 1 when proportion of ingredients must be performed

16. Stability function (StAbiL)

The stability symbol is displayed when the weight is stable inside a defined range

- **STAB 1** = for stable environments
- STAB 2 = for not so stable environments
- STAB 3 = for unstable environments
- From zero condition on display, press and keep pressed the MENU button until the
 acoustic alarm gets mute, then release the button. The message "unitS" is displayed,
 then press MENU button until the message "StAbiL" is displayed, then confirm this by
 pressing the PRINT button.
- Pressing MENU or CAL button it will be possible to scroll forward or backward the different stability levels, select the one you wish and then confirm it by pressing the PRINT button.



- 3. After having selected the stability level you wish, press the **MENU** button to go to next parameter or the **CAL** button to go to previous one.
- 4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm gets mute, then release the button.
- 5. The balance returns to normal weighing conditions.

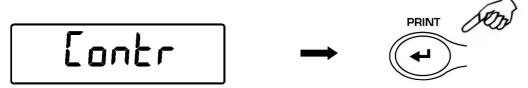


17. Display Contrast regulation (Contr)

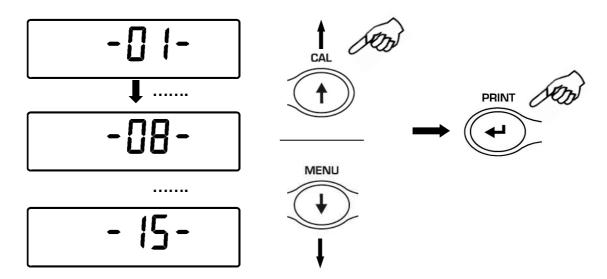
It is possible to regulate the contrast level of display to have a comfortable view of the indication at different angles of usage.

There are 15 different levels of regulation:

 From zero condition on display, press and keep pressed the MENU button until the acoustic signal gets mute, then release the button. The message "unitS" is visualized, now press the MENU button repeatedly until the message "contr" is displayed and confirm this by pressing the PRINT button



2. Now, pressing the buttons **MENU** or **CAL** it is possible to increment or decrement the level of the display contrast; select the one desired and confirm by pressing the **PRINT** button.



- 3. After you have confirmed the contrast level desired, press the **MENU** button to go to the next parameter or the **CAL** button to go to previous one.
- 4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm gets mute, then release the button.
- 5. The balance returns to normal weighing mode



18. Display Backlight setup (blt)

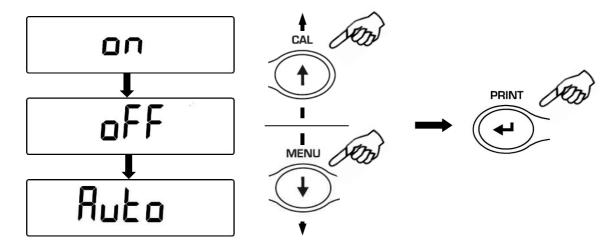
The balance display is equipped with backlight to make the indication more visible also during low light conditions.

There are 3 working modes:

- ON = light always switched ON
- OFF = backlight always switched OFF
- AUTO = backlight automatically switched on during weighing operations
- From zero condition on display, press and keep pressed the MENU button until the acoustic alarm gets mute, then release the button. The message "unitS" is displayed, then press MENU button until the message "bLt", then press the PRINT button to confirm this.



2. Pressing **MENU** or **CAL** button it will be possible to scroll forward or backward the different working modes, select the one you wish and then confirm it by pressing the **PRINT** button



- 3. After having selected the backlight working mode you wish, press the **MENU** button to go to next parameter or the **CAL** button to go to previous one.
- 4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm gets mute, then release the button.
- 5. The balance returns to normal weighing conditions.



19. Auto Power-off function (tiME oFF)

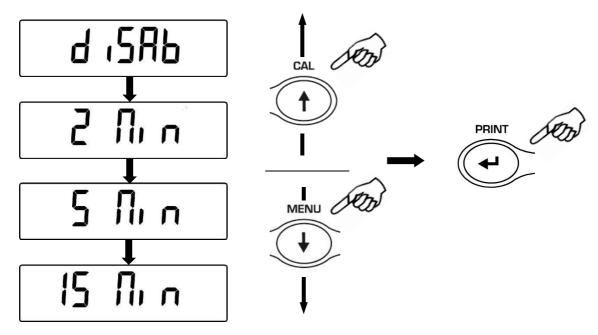
This function allows to activate the automatic power-off of the balance after a defined balance idle-time.

There are 4 auto power-off modes:

disab = Auto power-off disabled

2 Min = Auto power-off after 2 minutes of idle time
 5 Min = Auto power-off after 5 minutes of idle time
 15 Min = Auto power-off after 15 minutes of idle time

- From zero condition on display, press and keep pressed the MENU button until the
 acoustic alarm gets mute, then release the button. The message "unitS" is displayed,
 then press MENU button until the message "tiME oFF" then confirm by pressing the
 PRINT button.
- 2. Pressing **MENU** or **CAL** button it will be possible to scroll forward or backward the different auto power-off modes, select the one you wish and then confirm it by pressing the **PRINT** button

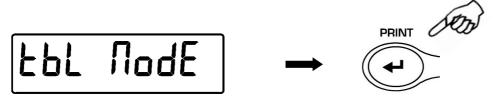


- 3. After having selected the auto power-off mode you wish, press the **MENU** button to go to next parameter or the **CAL** button to go to previous one.
- 4. To escape from parameters setup menu, press the **MENU** button until the acoustic alarm gets mute, then release the button.
- 5. The balance returns to normal weighing conditions.

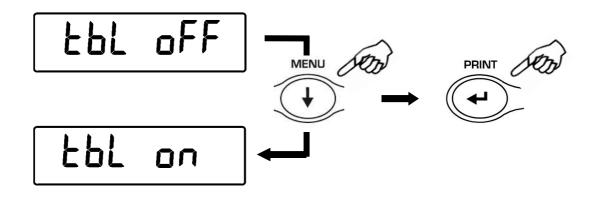
20. Selection of working mode with Tablet (tbl ModE)

Using the appropriate connection box, connect the tabet to the serial output of the balance.

 From condition of zero on display, press and hold the MENU button until the acoustic signal is over, then release the button. The message "unitS" is displayed, press the button MENU until the message "TBL MODE" is displayed and confirm pressing PRINT button.



2. To choose the working mode with tablet, press the **MENU** button until you visualize the message "**TBL ON**", then press **PRINT** to confirm



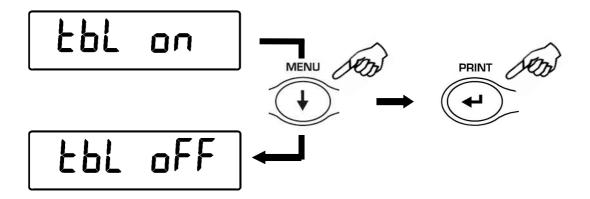
3. After you have choosen the mode "TBL ON" the balance will automatically restart and the message "TABLET" will appear on the display of balance. From this moment the interface device with the balance is the tablet.



4. To escape from "TABLET" mode, press the MENU button, then PRINT button.



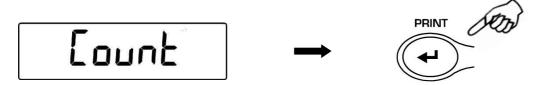
5. Press the **MENU** button until you visualize the messagge "**TBL OFF**", then press **PRINT** to confirm the selection.



6. After you confirm with the **PRINT** button, the balance will restart automatically and will return to standard working mode.

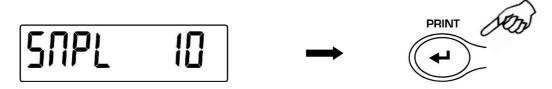
21. Piececounting function (Count)

 From zero condition on display, press MENU button until the message "Count" is displayed then press the PRINT button to confirm.

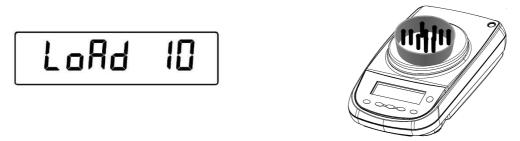


Select the number of pieces to put on the pan as sample by pressing MENU repeatedly to increase and CAL to decrease the number. Choice of the number of pieces (10, 25, 50, 100) depends from the weight of single pieces.

If available, load the empty container first then press **PRINT** to confirm. Load on the pan the number of pieces displayed on the balance display.



3. Load on the pan the number of pieces shown on the display

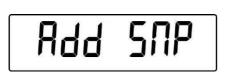


- 4. Press again the **PRINT** button and wait the weight to stabilize.
- 5. If the number of samples is enough (for example 10 as in figure), then this number will be displayed and it will be possible to go on by loading the pieces to count on the balance pan.



- 6. If the weight of the pieces to count is too low in comparison with balance resolution, then an error message will be displayed. In this case it is necessary to use a balance with higher resolution.
- 7. If the weight of samples is acceptable but not enough, then the message "Add" will be displayed.
- 8. Add a quantity of pieces so that to almost double the number read on display, then press the **PRINT** button.

9. If the number of pieces is still not enough then the message "Add SMP" is displayed. Add again a quantity of pieces so that to almost double the number you read on display.





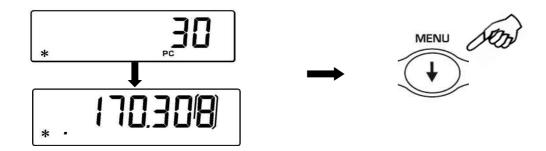
10. As soon as it is reached a sufficient number of pieces, this number is displayed and it will be possible to go on with count by loading the pieces count on the balance pan.



11. To escape from piececounting mode press the **ON/OFF** button and the balance returns to normal weighing conditions.

21.1 Visualization of total and unit weight of pieces

1. Press **MENU** button to pass from pieces number visualization to total weight visualization.



- 2. In order to display the weight of single piece from the total number of pieces press and keep pressed the **MENU** button until the acoustic alarm gets mute.
- 3. Press again the **MENU** button to display the number of pieces.

21.2 Manual insertion of the unit average weight

It is possible to insert the unit average weight of the sample, if known. In this way can be avoided the sampling of the units.

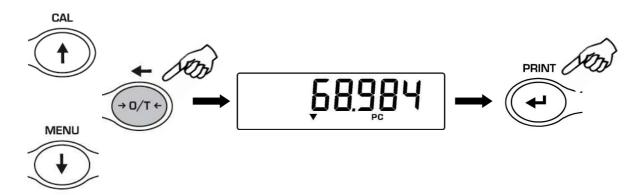
From zero condition on display, press the MENU button until the message"Count", then
press the PRINT button to confirm.
 Select MANUAL by pressing repeatedly the MENU button.



2. Press the **PRINT** button to confirm.



3. Insert the unit weight of a sample in grams using **CAL** and **MENU** buttons for increase and decrease the value and use the **O/T** button to skip to the others digits. For insert the For inserting the decimal point keep pressed the **CAL** button. Keeping pressed the **O/T** button is possible to delete the inserted value.



- 4. Press the **PRINT** button to confirm.
 - If the inserted weight is 100 times lower than balance resolution, it will be displayed an error message.
 - To escape without inserting the weight press **ON/OFF**.
- 5. If the weight is enough then "0" is displayed; it is now possible to go on to count loading the pieces on the pan.
- 6. Press **MENU** button to display the total number of pieces, then press again the button to display again the number of pieces.
- 7. To escape from piececounting function, press **ON/OFF** button.

It is possible to use the optional alphanumeric keyboard to insert the weight of the unit sample as following:

From zero condition on display, press the MENU button until the message"Count", then
press the PRINT button to confirm.

Select MANUAL by pressing repeatedly the MENU button.



- 2. Press the **PRINT** button to confirm.
- Insert the unit weight of a sample in grams using the numerical buttons from 0 to 9 and the decimal point.
 In case of mistake, press the CLEAR button to start insertion again.
- 4. Press the **INSER** button to confirm.
- 5. If the inserted weight is 100 times lower than balance resolution, it will be displayed an error message.

To escape without inserting the weight press **ESCAPE** (on alphanumeric keyboard) or **ON/OFF**.

- 6. If the weight is enough then "0" is displayed; it is now possible to go on to count loading the pieces on the pan.
- 7. Press **MENU** button to display the total number of pieces, then press again the button to display again the number of pieces.
- 8. To escape from piececounting function, press **ON/OFF** button.

21.3 Automatic update of unit weight

After having effected the sampling, it is possible to update the average piece weight as follows:

- 1. Instead of loading all the pieces to count, load a number of pieces equal to the double of the ones loaded on the pan and wait for the acoustic alarm.
- 2. It is now possible to repeat this procedure up to a maximum of 255 pieces or to proceed to the normal counting of the pieces.
 - This procedure allows a more accurate evaluation of the average unit weight and a better precision in the pieces count.

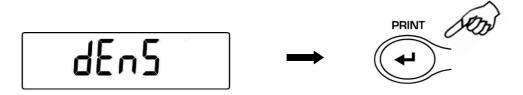
NOTE: automatic update is not active if the sampling has been effected by insertion of the average unit weight

22. Density determination of a solid or a liquid (dEns)

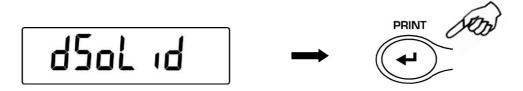
The software for density determination allows to calculate the density of a solid or a liquid through the under balance hook or through the optional hydrostatic kit.

22.1 Density determination of a solid

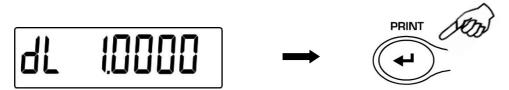
1. From zero condition on display, press the **MENU** button until the message "**dEnS**" is displayed, then press the **PRINT** button to confirm.



2. Select the function "d SoLid" through the MENU button and then confirm with PRINT button.



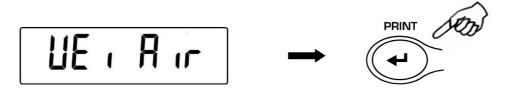
3. The density of the liquid to use will be displayed, the default value is equal to 1.0000 (distilled water at 20°C).



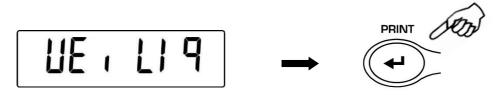
4. It is possible to set a different value using the **CAL** e **MENU** buttons for increase and decrease the value and using the **O/T** button for skip to the others digits. Keeping presses the O/T button is possible to delete the inserted value.



- 5. It is also possible to set a different value if the balance is equipped with the optional alphanumeric keyboard.
- 6. Once the wished value is set, press **PRINT** button.
- 7. Now it will be asked to weigh the solid in air, confirm this with **PRINT** button.



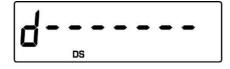
- 8. If necessary, effect a tare operation and load the solid. Press the **PRINT** button to acquire the value. During value acquisition the message **WEI AIR** will be flashing.
- Now it is asked to weigh the solid inside the liquid. Effect the tare of the small basket inside liquid, immerse the solid and press PRINT. During the acquisition of the value the message WEI LIq will be flashing.



10. The result of density of the solid is then displayed. Pressing the **PRINT** button it is possible to print the value of density, if the balance is equipped with a printer.



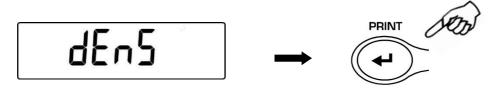
11. If any error occurs, this message will be displayed:



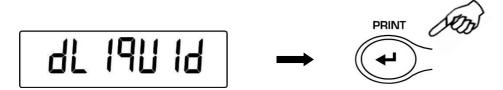
12. Press now the **ON/OFF** button to escape from density function or the **MENU** button to perform another measurement.

22.2 Density determination of a liquid

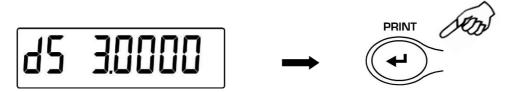
1. From zero condition on display, press the **MENU** button until the message "**dEnS**" is displayed, then press the **PRINT** button to confirm.



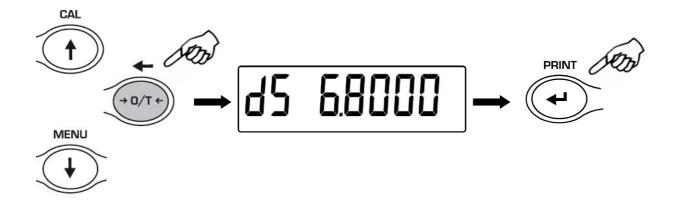
2. Using the MENU button, select the function "d Liquid" and confirm this with PRINT



3. It will be displayed the value of the density of the glass float of known volume to use, the default value is equal to 3.0000.

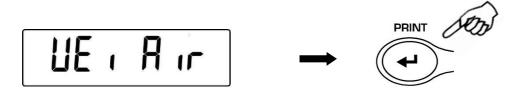


4. It is possible to set a different value using the **CAL** e **MENU** buttons for increase and decrease the value and using the **O/T** button for skip to the others digits. Keeping pressed the **O/T** button is possible to delete the inserted value.

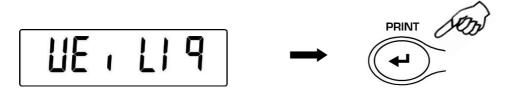


- 5. It is possible to set a different value if you have the optional alphanumeric keyboard
- 6. Once the wished value is set, press the **PRINT** button.

7. It is now asked to weigh the glass float in air, confirm this with PRINT



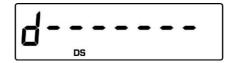
- 8. Now perform a tare if necessary and put the glass float to the weighing hook. Press then the **PRINT** button to acquire the value. During the acquisition of the value the message **WEI AIR** will be flashing.
- 9. It is now asked to weigh the glass float immersed into the liquid. Perform a tare if necessary and immerse the glass float into the liquid. Press the **PRINT** button. During the acquisition of the value the message **WEI LIq** will be flashing.



10. The result of the density of the liquid is now displayed. Pressing the **PRINT** button it is possible to print the value of density, if the balance is equipped with a printer.



11. In case of error the following message is displayed



12. Press the **ON/OFF** button to escape from density function, or the **MENU** button to perform another measurement.

23. Maximum load determination function (m LoAd)

The function **M LOAD** allows to measure the maximum load for a solid.

 To activate the function M LOAD from zero display condition, press repeatedly the MENU button until the message "M Load" is displayed, then press the PRINT button to confirm. When this function is activated, a tare is automatically performed.



2. Activation of this function is indicated by the visualization of the letter **M** on the last digit on the display.



3. It is now possible to determine the weight of the maximum load.



4. Then press the **TARE** button to effect another measurement.



- 5. When the function **M LOAD** is active, the calibration is disabled.
- 6. Press the button **ON/OFF** to escape from **M LOAD** function.

24. Percentage weighing function (PErc)

This function allows to read the weighing value as a percentage of a reference weight. The reference weight is took as 100% percentage value (factory setting).

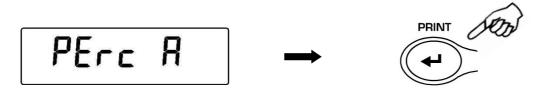
There are two modes for acquiring the reference weight: one is automatic (with the reference weight) and one manual (by inserting manually the value of the reference weight).

24.1 Mode with weight reference

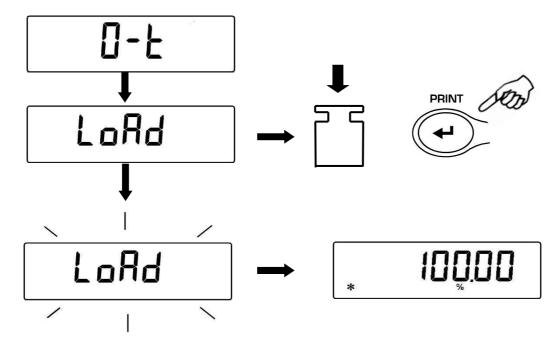
1. From zero condition of the display press the **MENU** button until will be displayed the "**Perc**" message, then press the **PRINT** button to confirm.



2. Press the MENU button to select the "**Perc A**" function and press **PRINT** button to confirm.

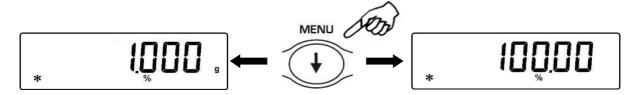


3. Tare function will be performed and will be shown on the display the string "Load". Then load on the weighing pan the reference and press the PRINT button, the string "Load" will start to flash and once the weight is acquired will be visualized the value with the % indication.



4. Remove now the reference weight and load the sample. Is possible to read the weight in percentage now.

5. Press the **MENU** button to visualize the weight in gram and vice-versa.



6. Press the **ON/OFF** button to escape from the percentage weight function.

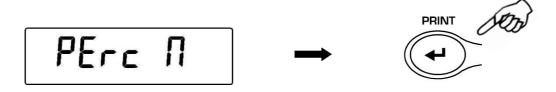
NOTE: If the reference weight is lower than 10 digits after the acquiring sequence of the weight, the string ERROR 07 will be displayed.

24.2 Mode with manual insertion of the reference weight

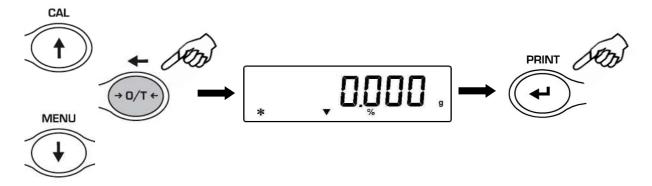
1. From zero condition of the display press the **MENU** button until will be displayed the "**Perc**" message, then press the **PRINT** button to confirm.



2. Press the MENU button to select the "**Perc A**" function and press **PRINT** button to confirm.



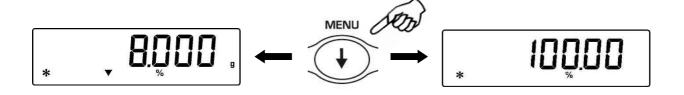
3. It is possible to set a different value using the **CAL** e **MENU** buttons for increase and decrease the value and using the **O/T** button for skip to the others digits. Keeping pressed the **O/T** button is possible to delete the inserted value. The inserted value will be stored in the memory until the balance is switched off.



- 4. Press **PRINT** button when the desired value of the reference weight is inserted
- 5. Load now the sample and read the percentage value.



6. Press the **MENU** button to visualize the weight in gram and vice-versa.



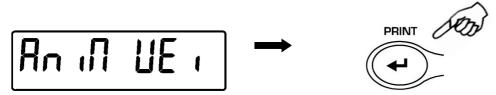
- 7. Press the **ON/OFF** button to escape from the percentage weight function.
- 8. It is also possible to set the value if the balance is equipped with the optional alphanumeric keyboard. Press PRINT button to confirm the inserted value.

NOTE: If the reference weight inserted is lower than 10 digit displayed, will be shown the ERROR 07.

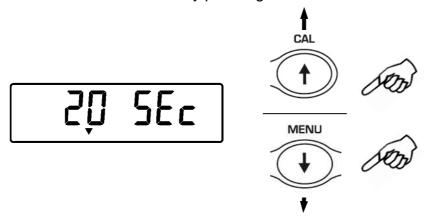
25. Animal weighing function (Anim WEi)

This function allows to acquire the averaged weight of moving objects or animals for a time period that can be set.

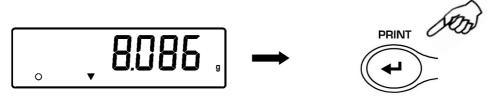
1. From zero condition of the display press the **MENU** button until will be displayed the "anim **UEi**" message, then press the **PRINT** button to confirm.



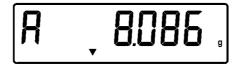
2. Set the desired period time from 5 to 90 sec. using the button **MENU** to decrement and **CAL** to increment time.Confirm by pressing the **PRINT** button.



3. It is now displayed the value of current weight, effect tare if necessary, then load on the pan the sample to weight and press the **PRINT** button



- 4. It is then displayed the count-down of the sampling time value that has been previously set.
- 5. When the count-down is finished, it is calculated and then displayed the value of the averaged weight measured.

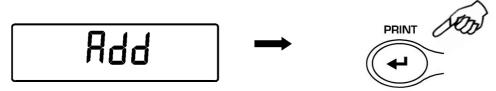


6. Press once the **ON/OFF** button to start another measurement, or twice to escape this function and return to weighing mode

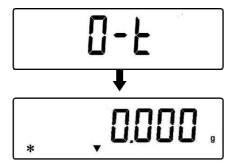
26. Totalizing (Add)

This function allows to effect sum of consecutive weighings.

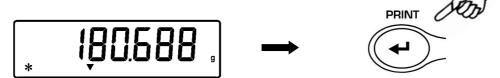
2. From zero condition of the display press repeatedly the **MENU** button until will be displayed the "add" message, then press the **PRINT** button to confirm.



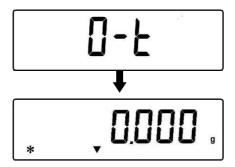
3. The Tare is automatically effected.



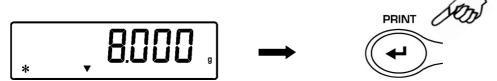
4. Load the first weight to sum.



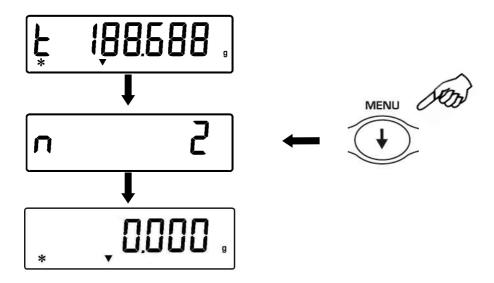
- 5. Confirm with the **PRINT** button.
- 6. The Tare is again effected.



7. Load the second weight to sum.



- 8. Confirm with the **PRINT** button. Follow all the above steps for all weights to sum up to a maximum number of 99.
- 9. Pressing the **MENU** button it is possible to show in sequence the informations respectively of total weight, number of weighings effected and current weight.



Before the output function:

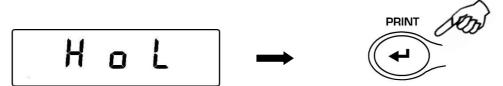
If the balance is equipped with a printer or connected to a PC, automatically after pressing the print button, will be printed or sent to PC the weigh number and its value. After running all the desired weighs, press CAL to print or send to the PC the value of the total weight. The count of the weighings will then be reset and it will be possible to start over a new measure.

Press the **ON/OFF** button to escape this function and return to weighing mode

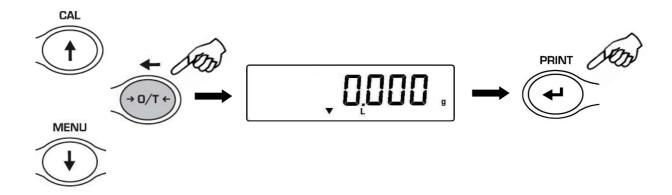
27. Threshold function (HoL)

Threshold function allow to determinate if the weight loaded on the pan is above or below the two threshold fixed by the user.

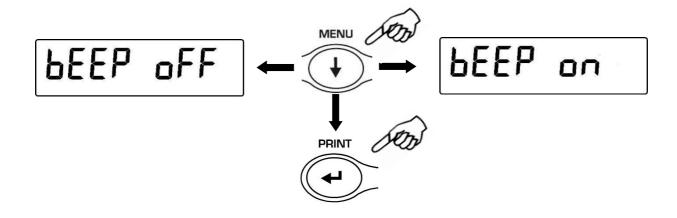
1. From zero condition of the display press the **MENU** button until will be displayed the string "**H o L**", then press the **PRINT** button to confirm.



2. Insert the lower threshold value using the **CAL** e **MENU** buttons for increase and decrease the value and using the **O/T** button for skip to the others digits. Keeping pressed the **O/T** button is possible to delete the inserted value. The inserted value will be stored in the memory until the balance is switched off.



- 3. Insert the higher threshold value as same as the lower value steps.
- 4. The string "bEEP OFF" will be displayed and select by the MENU button if the acoustic alarm should be set or not if the weight is within the two threshold values set before. Press PRINT button to confirm.



5. If the value of the thresholds is correctly inserted, the balance will be back to the weighing mode with the indication of the threshold state (H = higher threshold, L = lower threshold, OK= weight within the two set thresholds).

NOTE: If the values are not inserted correctly will be displayed the string ERROR 07.

There are 3 modes of the threshold function:

27.1 Both thresholds set

This mode allow to set the lower and the higher threshold values and to identify the acceptable range for the weight value shown by the switching on of the symbol "OK" and by the acoustic alarm is activated. When the value of the weight is under the lower threshold value set will be displayed the symbol "L" while if the weight is over the higher threshold value set will be displayed the symbol "H".

27.2 Lower threshold set only

Setting only the lower threshold and setting to zero the higher threshold, will be displayed the symbol "OK" and eventually the acoustic alarm if activated whenever the loaded weight is higher than the lower threshold value set. When the value of the weight is under the lower threshold set the symbol "L" will be displayed.

27.3 Higher threshold set only

Setting only the higher threshold and setting to zero the lower threshold, will be displayed the symbol "OK" and eventually the acoustic alarm if activated whenever the loaded weight is lower than the higher threshold value set. When the value of the weight is above the higher threshold set the symbol "H" will be displayed.

28. RS232 interface features

1. General features

The balance transmits the value visualized on the display following serial RS232C standard, allowing to print the value of weight to a PC monitor or to a serial printer. In the case of connection to a PC, it will be possible to select the transmission in continuous mode or transmission at user command through pressing of the **PRINT** button. The balance is also capable of receiving commands, always through the standard RS232C, that allow performing all the functions available through the keyboard of PC itself. The speed of transmission and reception can be selected, as described previously, to 1200, 2400, 4800, e 9600 baud. The character format is of 8 bit preceded by one bit of start and followed by a bit of stop. Parity is not considered.

2. Selection of interface for PC

Selecting the transmission to PC (personal computer IBM compatible), it is achieved a continuous transmission output, at the same rate of weight update on display of the balance. It is possible to perform all the functions of the balances directly from the computer keyboard, transmitting to the balance the ASCII codes as in the table below.

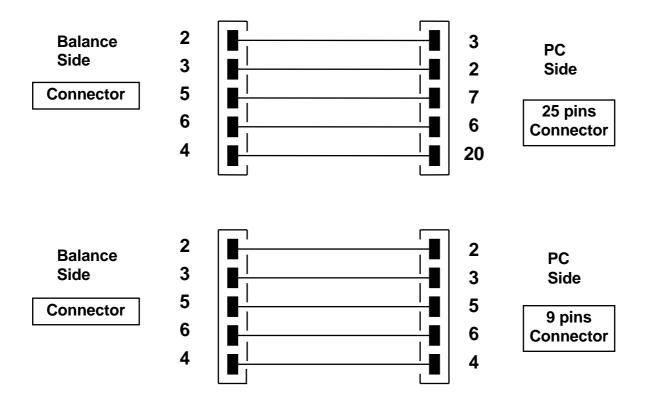
CODE	1 st FUNCTION (SINGLE PRESS)
"T" = H54	TARE
"C" = H43	CALIBRATION
"E" = H45	ENTER
"M" = H4D	MENU
"O" = H4F	ON/OFF

CODICE	2 nd FUNCTION (PROLONGED PRESS)
"t" = H74	TARE
"c" = H63	CALIBRATION
"e" = H65	ENTER
"m" = H6D	MENU
"o" = H6F	ON/OFF

Selecting the transmission to PC at user command, it is achieved a transmission output only when the **PRINT** button is pressed, also in this case it is possible to perform all the functions of the balance directly from the keyboard of the computer, sending to the balance the ASCII codes in the table above.

3. Connection of the balance to PC

To receive/transmit data, link the connector of the balance to the serial port of your Personal Computer as shown below:



4. Transmission format

String transmitted is composed by the following 14 characters:

- First character: weight sign (blank or -)
- second/ninth character: weight or other data
- tenth/twelfth character: weight unit symbol
- thirteenth character: stability indicator
- fourteenth character: carriage return
- fifteenth character: line feed

Eventual non-significative zero are put as spaces.

In the following tables the various transmission formats are shown:

Weighing mode (valid both for continuous transmission and transmission at user command)

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°
Sign				We	ight				W	eight u	nit	Stability	CR	LF

Density mode (only in transmission at user command mode)

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°	17°
d	=			Dens	sity	valu	е		Space		٧	Veight uni	t		CR	LF

Piececounting mode (only in transmission at user command mode)

Number of pieces

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°
	Pcs		:		spa	ces				Nur	mber	of pie	ces		

Total weight of pieces

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°	17°	18°	19°	20°
		We	ight			•	space			Va	alue c	f wei	ght			space	g	space	S

Average unit weight of pieces:

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°	17°	18°
	PMU		:		spa	ces				Va	alue o	f weiç	ght			spaces	g

PMU stands for average unit weight

Percentage weight mode (only in transmission at user command mode)

Percentage

1 010	Jonita	gc																
1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°	17°	18°	
	Pe	erc				space)				Perce	entage	Э			sapce	%	

Weight

1°.	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°	17°	18°
		We	ight			spa	ace			V	Veigh	t valu	е			sapce	g

Animal weighing mode (only in transmission at user command mode

•	1	
	Tiı	Υ
Ave	raged	t
1°.	2°	
	Ave	
Tota	ılizind	1

1° 2° 3° 4°	5° 6°	7° 8°	9°	10°	11°	12°	13°	14°	15°	16°	17°	18°
Time	space =	space		Time	value		Sec			spa	ace	

Weight

1°.	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°	17°	18°
	Ave			II		space				Avera	ged w	veight	: value	Э	spa	ace	g

Totalizing (only in transmission at user command mode)

۱۸/	eig	hin	a
vv	Cig		9

1°.	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°	17°	18°
	ghing nber			spac	е		Value of weight span						ace	Ç)		

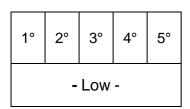
Weighs total

1°	2°	3°	4°	5°	6°	7°	8°	9°	10°	11°	12°	13°	14°	15°	16°	17°	18°
S	space	=	;	space)	Value of weight					spa	ace	Ç	9			

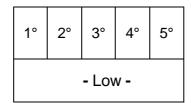
Threshold function (only in transmission at user command mode)

1°	2	2°	3°	4°	5°	6°	7°	8°	9 °	10	11	12	13°	14°	15°	16°	17°	18°	19°	20°
			We	ight			•••	minus si ng if negative			Va	alue	of we	eight			spa	асе	g	

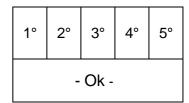
If Low



Else Hight



Else Ok



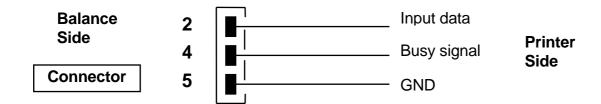
5. Selection of interface to printer

Selecting the PRINTER mode, the serial output of the balance is set to work with serial printers.

In this case the printing is effected only when the **PRINT** button is pressed and with stable weight. If the stability is not reached within ten seconds, the message **ERR05** is displayed preceded by a short acoustic signal and the value of the weight is not sent to the printer.

6. Connection of the balance with the serial printer

Connect a serial printer to the connector to the balance as shown in the following scheme:



If the optional TLP50 printer is used, it will be possible to print both in *continuous-mode* and in *labels-mode* with the following formats:

Weighing mode and maximum load mode

12-02-2008 12:00 Weight: 22.000 g

Piececounting mode

12-02-20	800	12:00
Pcs Weight: PMU:	300.0	100 000 g 000 g

Density determination mode

12-	02-2008	12:00
d=	2.80066	g/cm3d

Percentage weight mode

12-02-20	09	12:00
Perc.	100	0.0%
Weight:	300.0	00 g

Animal weighing mode

12-02-2010	12:00
Time = 6 Sec	
Ave. = 59.446 g	

Totalizing (sum of weights) mode

12-02	12:00	
1. 2. 	16.589 17.226	g g
99.		
S=	33.815	g

Threshold function

12-02-2013 12:00

Weight: 0.00g

-LOW-

12-02-2012 12:00

Weight: 49.20g

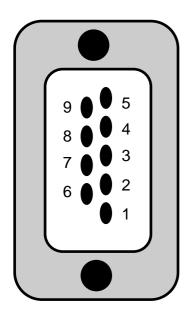
- OK -

12-02-2011 12:00

Weight: 249.42g

-HIGH-

7. Map of RS232 interface Connector



CONNECTOR 1: CONNECTION FOR

KEYPAD, PC AND PRINTER

- pin 1 = Power +5V for keyboard
- pin 2 = Tx signal
- pin 3 = Rx signal
- pin 4 = busy signal
- pin 5 = Gnd
- pin 4-6 = connected to each other for connection to PC

Fig. 1 Fig. 2

29. Error codes

ERROR MESSAGE ON DISPLAY	MEANING	POSSIBLE SOLUTIONS
ERR01	Weight not stable after operation of tare	Protect the balance from air flows or from vibrations of the working table
ERR02	impossible to start the calibration due to instability of the balance	Protect the balance from air flows or from vibrations of the working table.
ERR03	calibration weight not correct or balance unstable	Calibrate with correct weight or protect the balance from environment disturbs
ERR04	weight of samples for the piececounting function not adequate or unstable	Select a bigger number of samples or protect the balance from vibrations.
ERR05	impossible to print / weight unstable	Protect the balance from environment disturbs
ERR06	Weight cannot get stable in density mode	Protect the balance from environment disturbs
ERR07	error in inserting the data	
ERR08	Anomaly on autocalibration motor	Contact service staff
"UNLOAD"	weight loaded on the pan or pan not positioned properly	Remove the weight from the pan or position properly the pan and underpan.
"CAL But":	the balance requires to be re-calibrated	Unload weights, if any, on the pan, and press the CAL button
F	Over-range condition	Unload the weights loaded on the pan
L	Under-range condition	Place properly pan and underpan

30. Maintenance and care

Regular maintenance of yours balance guarantee accurate measurements.

1) Cleaning

Before cleaning the balance unplug the power supply of the balance from the voltage supply of your room. Do not use aggressive cleaning product (as solvents or similar), use a humid towel with soft detergent, Avoid liquids to go inside the instrument during the cleaning. Wipe the balance with a soft towel. Parts of samples or powder can be removed using a brush or vacuum cleaner.

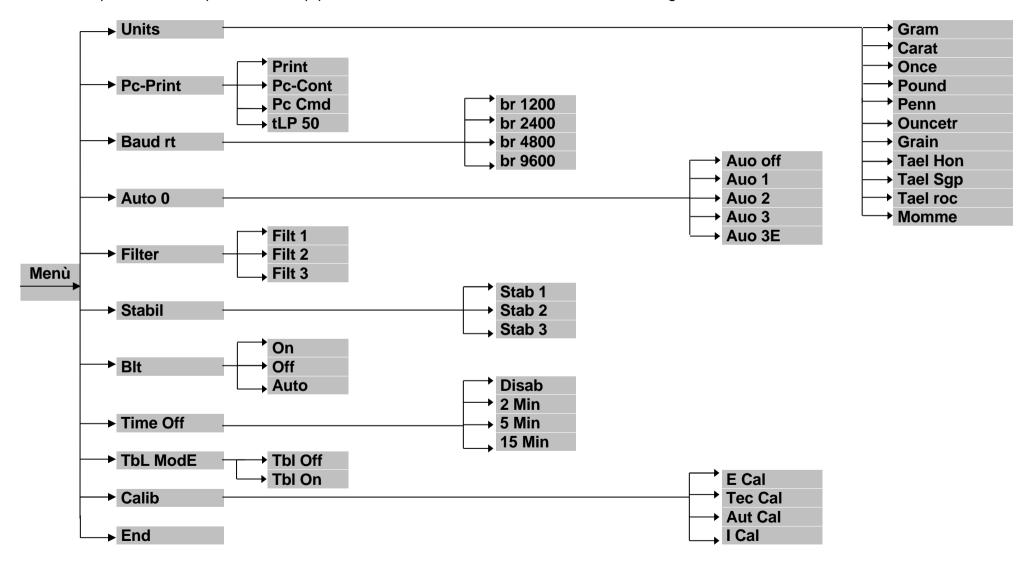
2) Safety Checks

La sicurezza dello strumento non è più garantita quando:

- -l'alimentatore è visibilmente danneggiato
- -l'alimentatore non funziona più
- -l'alimentatore è stato immagazzinato per lungo tempo in condizioni sfavorevoli. In questi casi rivolgetevi al centro di assistenza dove tecnici specializzati eseguiranno le eventuali riparazioni per riportare lo strumento in condizioni di sicurezza

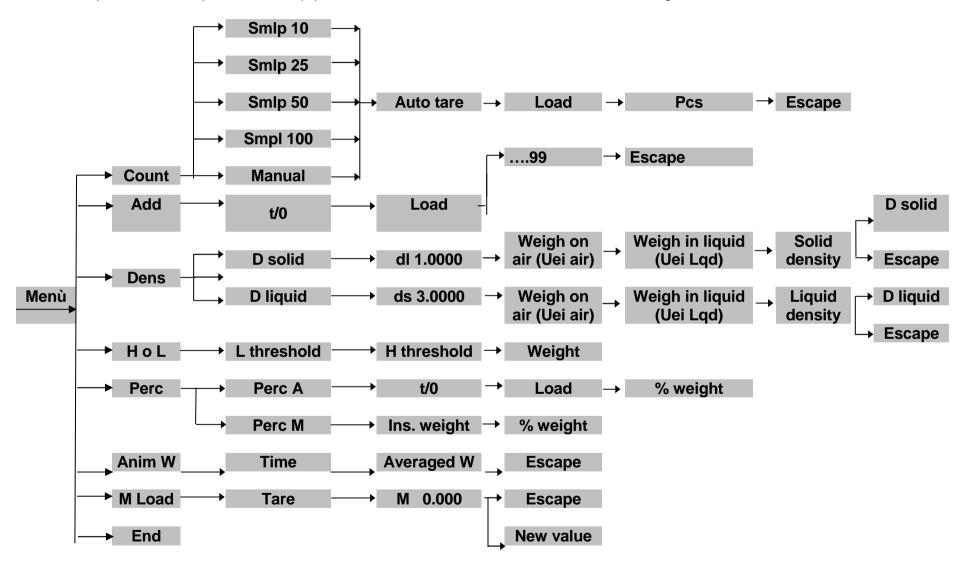
31. Quick guide to balance parameters setup

- To enter the balance parameters setup menu, press and keep pressed the **MENU** button until the acoustic alarm gets mute.
- Use then the MENU button to go to next parameter, use the CAL button to go to previous and the PRINT button to confirm the choice.
- To escape from menu, press and keep pressed the MENU button until the acoustic alarm gets mute.



32. Quick guide to the use of the balance programs

- To enter the balance programs menu, press the MENU button.
- Use then the MENU button to go to next parameter, use the CAL button to go to previous and the PRINT button to confirm the choice.
- To escape from menu, press and keep pressed the **MENU** button until the acoustic alarm gets mute.



33. Technical features scale

The models below indicated are all for internal usxe. Max altitude use: 4000m; Pollution grade: 2; Overvoltage category: II

Power supply included:	INPUT: Switching 100-240Vac~ 50/60Hz, OUTPUT: 24V DC 550mA Max absorbed power 13.2VA
Enviroment condition adaption:	Selectable filters
Autozero:	Selectable from Menu
Serial output:	RS232C
Operating temperature range:	+5°C - +35°C

34. Warranty

- Duration of warranty is of 24 months from the date of purchase shown in the invoice concerning the product or by delivery note.
- Warranty covers all parts resulting defective at the origin. It does not cover mechanical or electronic parts damaged by wrong installation, tampering or incorrect use.
- Warranty does not cover damages caused by impacts, balance drops or drop of objects on weighing pan.
- Shipment to and from service centre is at customer charge.

35. Storage conditions

- Storage Temperature +5 °C...+40°C
- Storage Humidity 45% 75%.
- **Keep balance packing** in case of balance return for assistance, remove all cables and accessories to prevent damages.
- Do not expose unnecessarily the balance at extreme temperatures and humidity, and avoid hard impacts.

36. Equipment disposal



This equipment is marked with the crossed out wheeled bin symbol to indicate that this equipment must not be disposed of with unsorted waste.

Instead it's your responsibility to correctly dispose of your equipment at lifecycle -end by handling it over to an authorized facility for separate collection and recycling. It's also your responsibility to decontaminate the equipment in case of biological, chemical and/or radiological contamination, so as to protect from health hazards the persons involved in the disposal and recycling of the equipment.

For more information about where you can drop off your waste of equipment, please contact your local dealer from whom you originally purchased this equipment.

By doing so, you will help to conserve natural and environmental resources and you will ensure that your equipment is recycled in a manner that protects human health.